# SE500 SOLDER PASTE INSPECTION SYSTEM

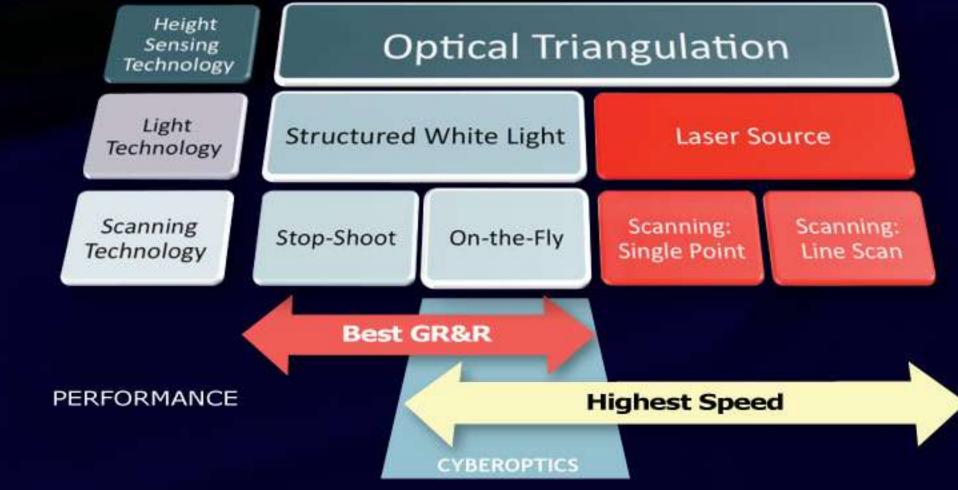


## FASTEST, MOST ACCURATE 3-D SPI

With SE500™ – a new 100% 3-D solder paste inspection system, CyberOptics pushes inspection speed to the highest level possible. The SE500™ is capable of inspecting the most demanding assemblies with >80cm²/second inspection speed without compromising on measurement accuracy and repeatability.

SE500™ upholds CyberOptics' reputation for providing solder paste inspection systems with industry-leading volume accuracy, through its ability to inspect pad sizes down to 01005 component size (150 x 150 µm) while keeping up with ever-increasing line speeds.

SE500™ is designed to help you achieve high quality solder joints in your SMT process through accurate volume measurement of each solder paste deposit every single time.



Pattern of structured white light on PCB



Integrated sensor assembly with no moving parts

### SUPERIOR 3-D MEASUREMENT CAPABILITIES

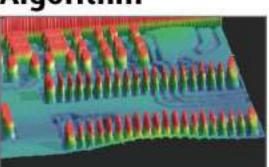
The SE500™ provides 3-D height, volume and area measurements for PCBs with CSPs, micro-BGAs, 0201s, 01005s and other small pad sizes for which measuring solder volume is critical in verifying solder joint reliability.

To help you inspect complex flexible circuits with ease, SE500™ is equipped with the flexible circuit warp compensation algorithm to compensate for warp on complex shapes within a field of view. A combination of exceptional measurement capabilities and industry-leading speed makes the SE500™ an ideal solution to effectively tackle today's and tomorrow's process challenges.

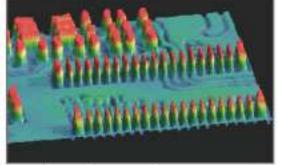
## OPTIMIZE PROCESS, MAXIMIZE YIELD

You can use SE500<sup>™</sup> to optimize your screen printing process, fine-tune screen printer setup and monitor process variations. High speed and high resolution inspection modes can be combined within the same inspection program for optimal performance.

#### Flexible Circuit Algorithm



Without algorithm



With algorithm

#### **CLOSED LOOP READY**

The SE500™ system supports closed loop feedback capability with major Solder Paste Printer vendors to further optimize the solder paste printing process, reduce rework and improve yield. The closed loop feature on SE500™ enables effective communication of inspection results back to the printer and triggers corrective actions to adjust printer parameters and activate stencil cleaning.





SYSTEM SPECIFICATIONS	SE500	SE500-X		
Panel Size Capacity (Max.)	510 x 510 mm (20.0 x 20.0 in.)	810 x 612 mm (32.0 x 24.1 in.)		
Panel Size Capacity (Min.)	50 x 50 mm (2.0 x 2.0 in.)	100 x 100 mm (4.0 x 4.0 in.)		
Dimensions (W x D x H)	100 x 127 x 139 cm	133 x 140 x 139 cm		
Weight	~859 kg (1894 lbs.)	~1133 kg (2498 lbs.)		
Maximum Panel Weight	3.0 kg (6.6 lbs.), 5.0 kg (11.0 lbs.)	10.0 kg (22.0 lbs.)		
Board Thickness	0.3 to 5.0 mm (0.01 to 0.2 in.)	0.3 to 5.0 mm (0.01 to 0.2 in.)		
Board Edge Clearance	Top: 2.5 mm (0.10 in.), B	ottom: 3.0 mm (0.12 in.)		
Component Clearance	Top (above belt): 20.1 mm (0.78	Top (above belt): 20.1 mm (0.78 in.), Bottom: 25.4 mm (1.0 in.)		
Conveyor Speed Range	150 - 450 mm/sec	(5.9 – 17.7 in./sec)		

FUNCTIONAL SPECIFICATIONS	SE500	SE500-X
Maximum Inspection Area	508 x 503 mm (20.0 x 19.8 in.)	810 x 603 mm (32.0 x 23.7 in.)
X and Y Pixel Size	High Resolution: 15 µm (0.6 mil	s), High Speed: 30 µm (1.2 mils)
Paste Height Range	50 – 500 μm	(2 – 20 mils)
Height Resolution	0.2 μm (0	.008 mils)
Maximum Board Warp	<2% of PCB diagonals or a max. of 6.35 mm (0.25 in.) total	
Maximum Pad Size in FOV	15 x 15 mm (0.6 x 0.6 in.)	
Measurement Types	Height, Area, Volume, Registration, Bridge Detection	
Machine Interface	SMEMA, RS232 & Ethernet	
Power Requirements	100 - 130/220 - 240 V,	50/60 Hz, 10 – 15 amps
Compressed Air Requirements	5.6 to 7.0 kgf/cm <sup>2</sup> (8	0 to 100 psi @ 4 cfm)

PERFORMANCE SPECIFICATIONS	SE500	SE500-X
Inspection Speeds	High Speed: 80.0 cm²/sec (12.3 in²/sec) High Resolution: 50.0 cm²/sec (7.6 in²/sec)	
Load / Unload and Fiducial Find	4 – 5 sec	
Height Accuracy	2 μm on a Certification Target	
Volume Repeatability	<1%, 3 σ, on a Certification Target	
Volume Repeatability	<3%, 3 σ, on a Circuit Board	
Gage R&R	<<10%, 6 σ	

#### **OPTIONS**

SPC Software, Barcode Readers (1D/2D), Programming Software: ePM-SPI & GC-PowerPlace, High Performance PC, Offline Defect Review, Certification Target, Dual Monitor Kit, Dual Illumination Upgrade Kit

#### **FRONT** SIDE 49 cm (19 in) 188cm (74 in) CYBER DPTION 139cm (55 in) 134cm P (53 in) ■Adjustable 86-104cm 85cm (34 in) (34-41 in) 푈 127cm (50 in)

\* To achieve the lowest conveyor height measurement of 83 – 96 cm (33 – 38 in), a customized conversion kit is available. Contact CyberOptics for more information.

#### **Americas**

CyberOptics Corporation Minneapolis, Minnesota USA Tel: + 1 763 542 5000

#### **Asia Pacific**

CyberOptics Singapore Singapore

#### Tel: + 65 6744 3021

#### China

CyberOptics China Company, Ltd. Shanghai

#### Tel: + 86 21 6468 8080

#### Europe

CyberOptics Ltd. United Kingdom

Tel: + 44 (0) 1756 700 330

info@cyberoptics.com



www.cyberoptics.com